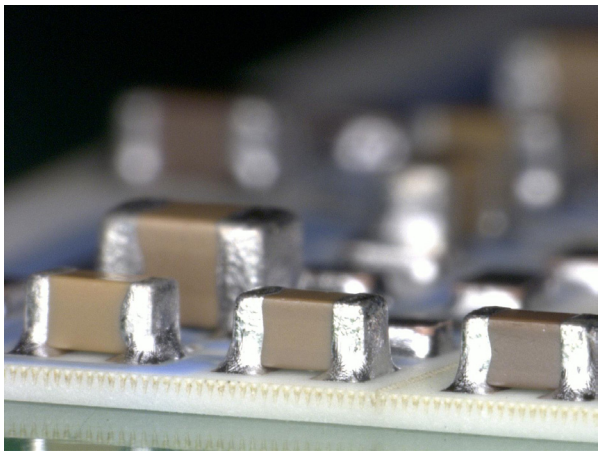
KYZEN
Where Science and Care Converge.

PRODUCT BULLETIN

AQUANOX® A4639

Electronic Assembly Aqueous Solution

AQUANOX A4639 is an engineered aqueous cleaner that is effective on a wide range of soils at low operating temperatures and concentrations. A4639 provides exceptional cleaning results and protection of metallic surfaces with minimal monitoring and no sump-side additives.



- **Easy to Control**
- **Protects Solder Joints from Chemical Attack**
- **Use at Low Concentrations**
- **Effective on B-side Misprints**
- **No Sump–Side Additives Needed**

PRODUCT PROPERTIES	
pH (10g/L)	10.0
FLASH POINT	None to Boiling
BOILING POINT	214°F / 101°C
WATER SOLUBLE	Partial
VOC, @ 10%	61.5 g/L

TYPICAL PROCESSES	
APPLICATION	Spray in Air
CONCENTRATION	<15%
TEMPERATURE	<150°F / 65°C
RINSE	DI Rinse Heat Optional
DRY	Hot Air

The above process parameters are recommendations based on extensive testing done in KYZEN's application lab. Your KYZEN sales representative can assist you in optimizing your process parameters.

STORAGE AND HANDLING

- Packaged in Polyethylene Containers
- Store at 5-50°C/41-122°F in Original Container
- Standard Chemical Handling Practices
- Shelf Life of 5 Years, in Sealed Containers of 5 Gallons/25 Liters or More

AVAILABILITY

- 1 Gallon
- 5 Gallons
- 55 Gallons
- 5 Liters*
- 25 Liters*
- 208 Liters*

* Liters Available in South Asia and Europe

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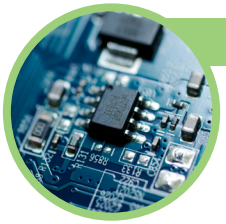
ENVIRONMENTAL, HEALTH AND SAFETY REGULATIONS

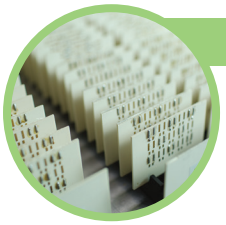
AQUANOX A4639 is RoHs compliant and Halogen-free in accordance with RoHS Directive (EU) 2015/863 and EN 14582:2016. A4639 has a negligible global warming potential, is not regulated as an Ozone Depleting Chemical in the United States and is not listed as a Hazardous Air Pollutant. Refer to the Safety Data Sheet for more information.

REACH ✓ KYZEN is an ISO 9001:2015 Certified Company



COMPATIBILITY

AQUANOX A4639 is engineered to be compatible with leading cleaning systems and with all materials commonly used in electronic assembly manufacturing and cleaning processes. For specific compatibility information, please contact your KYZEN representative.

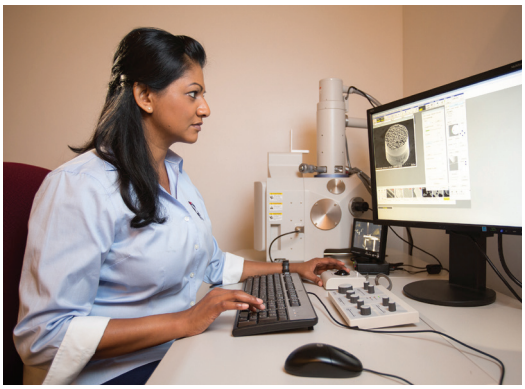


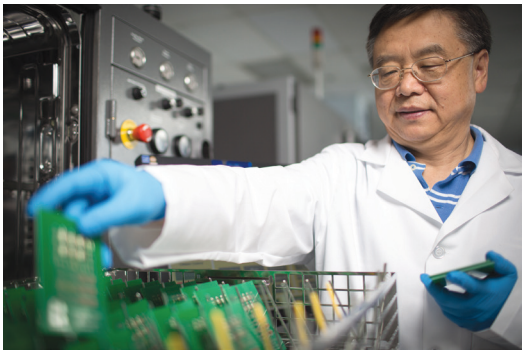
FREE CLEANING TRIALS AND PROCESS OPTIMIZATIONS

KYZEN will conduct complimentary trials at your factory or "risk-free" testing in one of our global applications laboratories in North America, Asia or Europe to ensure you achieve your goal. Increase your yields and product reliability by identifying and tuning the critical parameters of your cleaning process. With our commitment to science and understanding process, KYZEN has the flexibility to simulate and refine any cleaning process.

Each laboratory is fully equipped with an extensive array of cleaning and analytical equipment, including:

- *Batch Washers*
- *In-Line Washers*
- *Ultrasonic Systems*
- *SUI Systems*
- *Vapor Degreasers*
- *GC (TCD and FID)*
- *Scanning Electron Microscope (SEM)*
- *Ion Chromatography*
- *FTIR Spectrophotometer*
- *Humidity Chamber*
- *High Powered Microscopes*





Aqueous, Semi-Aqueous and Vapor Phase Chemistries • Process Evaluation and Optimization
Contract Cleaning • Cleanliness Testing • Soil Analysis

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